

MICRO fraises

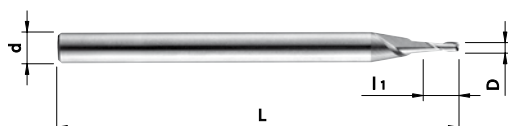
Micro fraises

Mikro Fräser

Micro end mills

Micro frese

2	1	0	1	2	5	3	0	M	210.125.30	210.125.30M
MD HM/SC MG KX10	MICRO fraises MIKRO Fräser MICRO end mills MICRO frese					$\lambda 30^\circ$ $\gamma \sim 10^\circ$		PSNM		



OPTI
micro



$l_1 = 3 \times D$

Type N

Norme OPTI

$D_{+/-0.01}$	d_{h5}	l_1	L	Z	Non revêtu	Revêtu PSNM
0.08	3	0.2	39	2	210.125.30-00.08	
0.1	3	0.25	39	2	210.125.30-00.1	
0.15	3	0.3	39	2	210.125.30-00.15	
0.2	3	0.5	39	2	210.125.30-00.2	210.125.30M-00.2
0.25	3	0.5	39	2	210.125.30-00.25	210.125.30M-00.25
0.3	3	1	39	2	210.125.30-00.3	210.125.30M-00.3
0.35	3	1	39	2	210.125.30-00.35	210.125.30M-00.35
0.4	3	1.2	39	2	210.125.30-00.4	210.125.30M-00.4
0.45	3	1.2	39	2	210.125.30-00.45	210.125.30M-00.45
0.5	3	1.5	39	2	210.125.30-00.5	210.125.30M-00.5
0.55	3	1.5	39	2	210.125.30-00.55	210.125.30M-00.55
0.6	3	2	39	2	210.125.30-00.6	210.125.30M-00.6
0.65	3	2	39	2	210.125.30-00.65	210.125.30M-00.65
0.7	3	2	39	2	210.125.30-00.7	210.125.30M-00.7
0.75	3	2	39	2	210.125.30-00.75	210.125.30M-00.75
0.8	3	2.5	39	2	210.125.30-00.8	210.125.30M-00.8
0.85	3	2.5	39	2	210.125.30-00.85	210.125.30M-00.85
0.9	3	2.5	39	2	210.125.30-00.9	210.125.30M-00.9
0.95	3	2.5	39	2	210.125.30-00.95	210.125.30M-00.95
1	3	3	39	2	210.125.30-01	210.125.30M-01
1.05	3	3	39	2	210.125.30-01.05	210.125.30M-01.05
1.1	3	3	39	2	210.125.30-01.1	210.125.30M-01.1
1.15	3	3	39	2	210.125.30-01.15	210.125.30M-01.15
1.2	3	4	39	2	210.125.30-01.2	210.125.30M-01.2
1.25	3	4	39	2	210.125.30-01.25	210.125.30M-01.25
1.3	3	4	39	2	210.125.30-01.3	210.125.30M-01.3

MICRO fraises

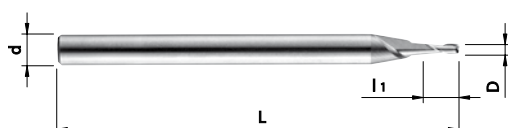
Micro fraises

Mikro Fräser

Micro end mills

Micro frese

2	1	0	1	2	5	3	0	M	210.125.30	210.125.30M
MD HM/SC MG KX10	MICRO fraises MIKRO Fräser MICRO end mills MICRO frese			Z2 		$\lambda 30^\circ$ $\gamma \sim 10^\circ$		PSNM		



OPTI
micro



$l1 = 3 \times D$

Type N

Norme OPTI

$D_{+/-0.01}$	d_{h5}	l_1	L	Z	Non revêtu	Revêtu PSNM
1.35	3	4	39	2	210.125.30-01.35	210.125.30M-01.35
1.4	3	4	39	2	210.125.30-01.4	210.125.30M-01.4
1.45	3	4	39	2	210.125.30-01.45	210.125.30M-01.45
1.5	3	4.5	39	2	210.125.30-01.5	210.125.30M-01.5
1.55	3	4.5	39	2	210.125.30-01.55	210.125.30M-01.55
1.6	3	4.5	39	2	210.125.30-01.6	210.125.30M-01.6
1.65	3	5	39	2	210.125.30-01.65	210.125.30M-01.65
1.7	3	5	39	2	210.125.30-01.7	210.125.30M-01.7
1.75	3	6	39	2	210.125.30-01.75	210.125.30M-01.75
1.8	3	6	39	2	210.125.30-01.8	210.125.30M-01.8
1.85	3	6	39	2	210.125.30-01.85	210.125.30M-01.85
1.9	3	6	39	2	210.125.30-01.9	210.125.30M-01.9
1.95	3	6	39	2	210.125.30-01.95	210.125.30M-01.95
2	3	6	39	2	210.125.30-02	210.125.30M-02
2.1	3	6	39	2	210.125.30-02.1	210.125.30M-02.1
2.2	3	6.5	39	2	210.125.30-02.2	210.125.30M-02.2
2.3	3	7	39	2	210.125.30-02.3	210.125.30M-02.3
2.4	3	7	39	2	210.125.30-02.4	210.125.30M-02.4
2.5	3	7.5	39	2	210.125.30-02.5	210.125.30M-02.5
2.6	3	7.5	39	2	210.125.30-02.6	210.125.30M-02.6
2.7	3	8	39	2	210.125.30-02.7	210.125.30M-02.7
2.8	3	8	39	2	210.125.30-02.8	210.125.30M-02.8
2.9	3	8	39	2	210.125.30-02.9	210.125.30M-02.9



INEO
Tech
>>> p 138